

COMPLETE FRAME TABLE WITHOUT EXTENSION.


THE CODE INCLUDES:

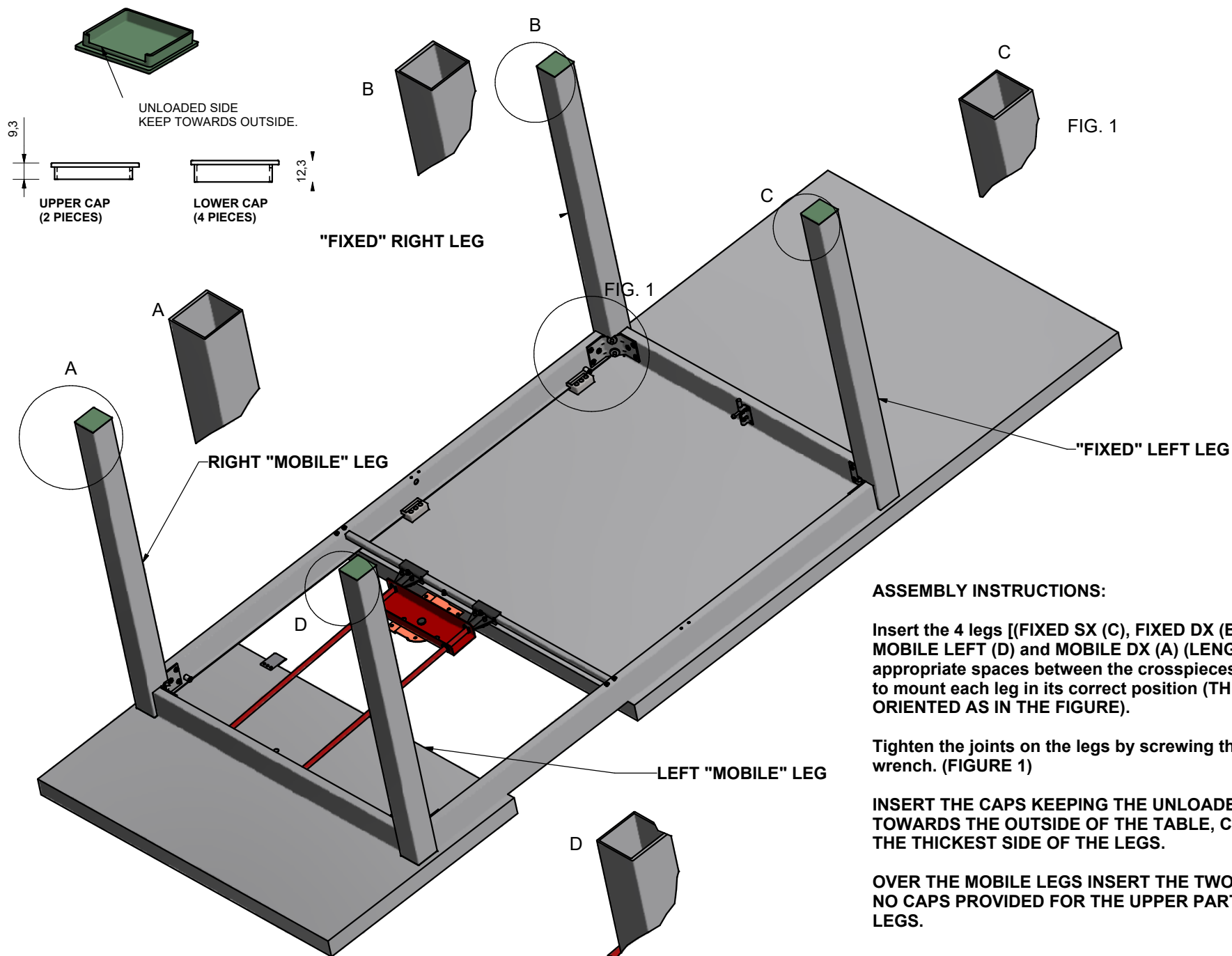
411 / 78TS222.XX FRAME STRUCTURE mm 1300x790 FOR THICK. 30
3.9223305.XX Leg box 51x50 FOR FRAME

FINISHING:

- .22 ARC 10 NATURAL**
- .24 CLEAN BRILL**
- .10 PAINTED BLACK**
- .12 WHITE PAINTED**

Date	Rev.	Modifications:	Author	CDM

Autore S. Piccardo	Data 28/07/2010	Materiale (Material)	Finitura (Finish) CHECK NOTES	Peso (Weight) 7.255 [Kg]
 atim ALUMINIUM TECHNOLOGY		Tabelle tolleranze di rif. ATIM -	Denominazione (Title) FRAME mm 1300x790x730 FOR SP. 30 MM	
		Form. A3	Scale 1:10	Codice (part number) 411-78.S222.XX
				Rev. 00
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ASSEMBLY INSTRUCTIONS:

Insert the 4 legs [(FIXED SX (C), FIXED DX (B) (LENGTH 728 mm), MOBILE LEFT (D) and MOBILE DX (A) (LENGTH 726 mm)] in the appropriate spaces between the crosspieces and rails, taking care to mount each leg in its correct position (THICKEST SIDE ORIENTED AS IN THE FIGURE).

Tighten the joints on the legs by screwing the nuts with a 10 wrench. (FIGURE 1)

INSERT THE CAPS KEEPING THE UNLOADED PART ALWAYS TOWARDS THE OUTSIDE OF THE TABLE, CORRESPONDING TO THE THICKEST SIDE OF THE LEGS.

OVER THE MOBILE LEGS INSERT THE TWO LESS THICK CAPS. NO CAPS PROVIDED FOR THE UPPER PART OF THE FIXED LEGS.

